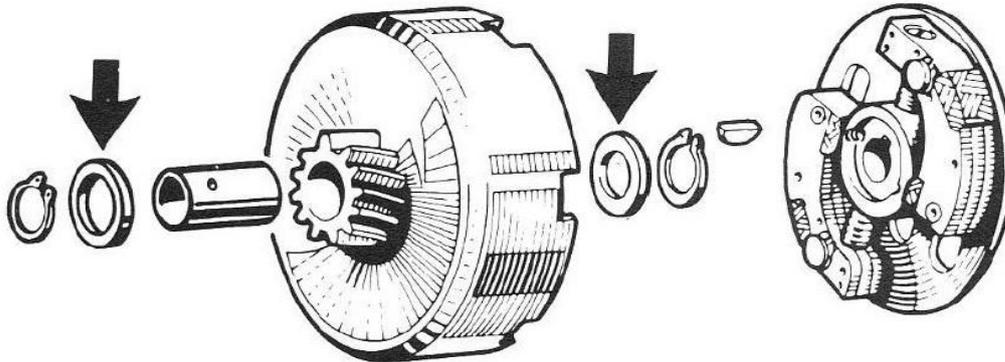


Podlaganje sklopke Puch E50 agregat

Install clutch drum, woodruff key and centrifugal clutch without upper and lower shims (arrows) on crankshaft, torque nut to 20 ft/lb (27 Nm).



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VELIKA PODLOŽKA mm: _____

MALA PODLOŽKA mm: _____

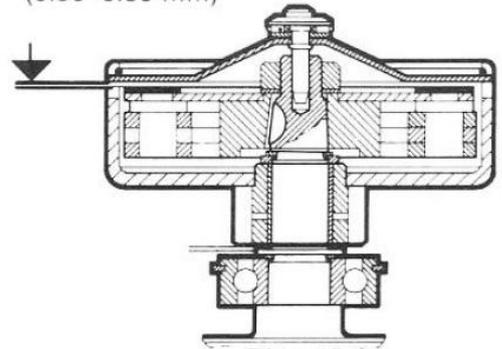
To this measurement add the required clearance of .012-.020 in. (0,30-0,50 mm) between pressure plate and face ling, this would give the required thickness of the lower shim.

EXAMPLE:	Primary gear/circlip gap	.047 in. (1,20 mm)
	Plus required gap	.012 in. (0,30 mm)
	Lower shim required	.059 in. (1,50 mm)

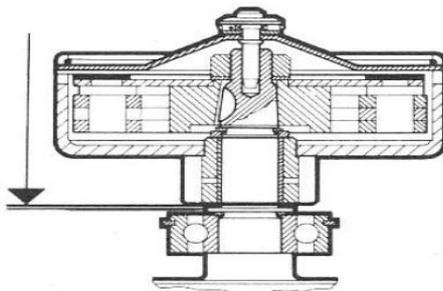
NOTE: Lower shim .945/.669 in. (24/17 mm) is available as follows:

.043 in.	.051 in.	.059 in.	.067 in.
1,10 mm	1,30 mm	1,50 mm	1,70 mm

.012-.020 in
(0.30-0.50 mm)



.004-.008 in.
(0.10-0.20 mm)



From this measurement deduct lower shim chosen and end-float. This will give required thickness of upper shim.

EXAMPLE:	Primary gear/circlip gap	.142 in. (3,60 mm)
	Less lower shim chosen	.059 in. (1,50 mm)
	Less required end-float	.008 in. (0,20 mm)
	Upper shim required	.075 in. (1,90 mm)

NOTE: Upper shim .866/.591 in. (22/15 mm) is as follows:

.043 in.	.051 in.	.059 in.	.067 in.	.070 in.	.073 in.
.075 in.	.077 in.	.079 in.	.083 in.	.087 in.	
1,10 mm	1,30 mm	1,50 mm	1,70 mm	1,80 mm	1,85 mm
1,90 mm	1,95 mm	2,00 mm	2,10 mm	2,20 mm	